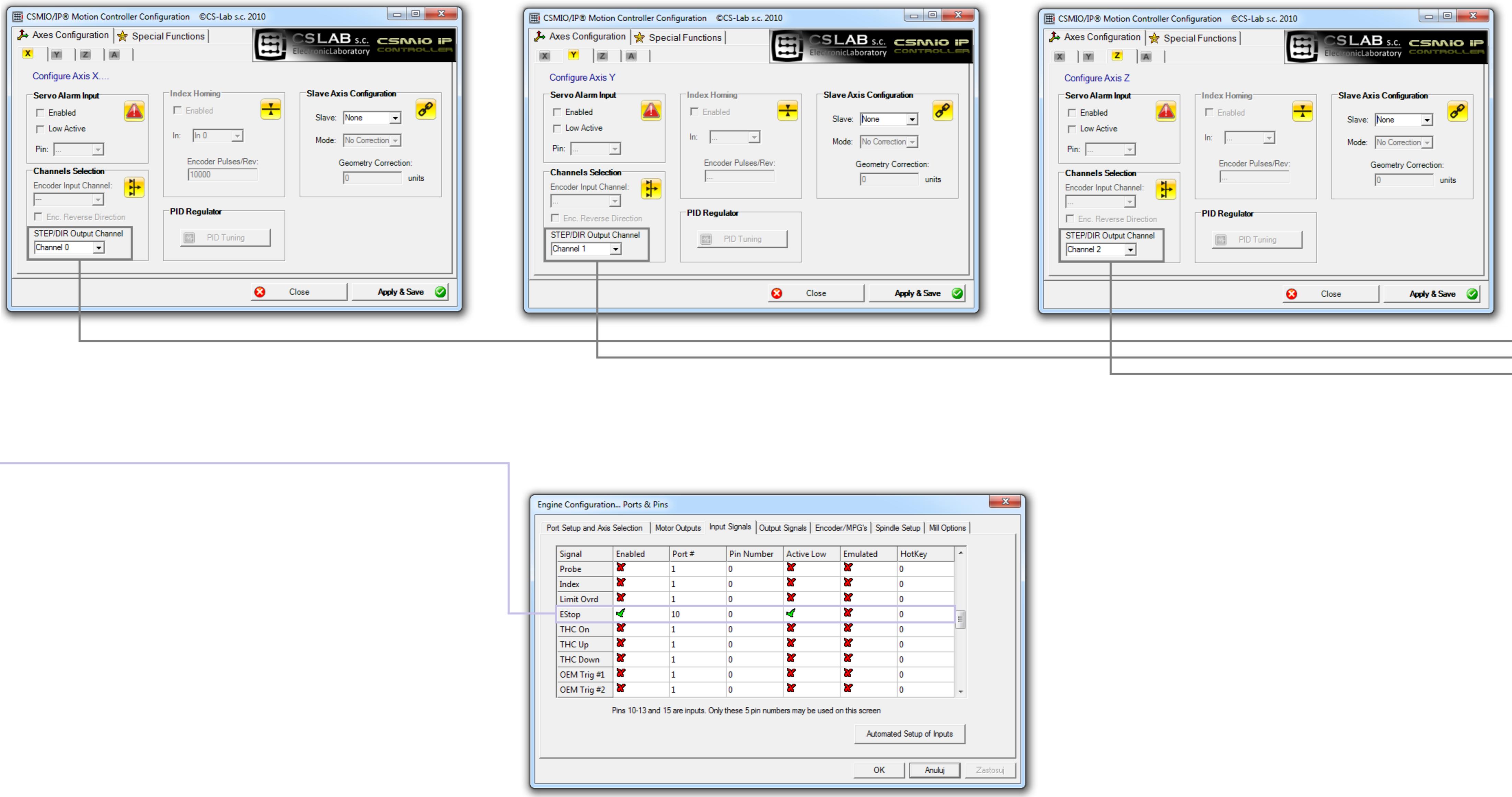


Mach3



CSMIO/IP-M

4.3 Digital inputs connector

PIN number Description

1	0 (+) Input
---	-------------

14	DIR[0]-
----	---------

1	DIR[0]+
---	---------

15	STEP[0]-
----	----------

2	STEP[0]+
---	----------

9	24V power supply for 0..3 outputs
---	-----------------------------------

10	Output 0
----	----------

22	0V power supply for 0..3 outputs
----	----------------------------------

16	DIR[1]-
----	---------

3	DIR[1]+
---	---------

17	STEP[1]-
----	----------

4	STEP[1]+
---	----------

18	DIR[2]-
----	---------

5	DIR[2]+
---	---------

19	STEP[2]-
----	----------

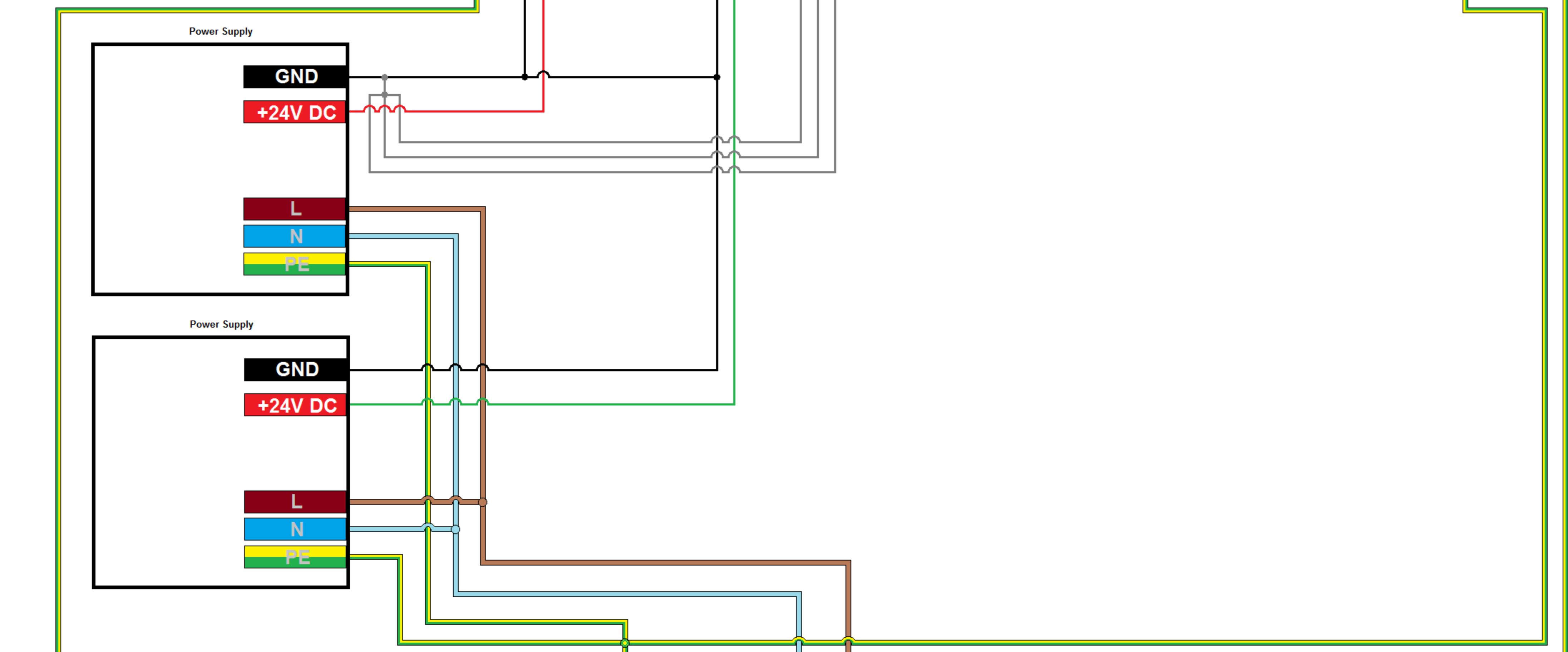
6	STEP[2]+
---	----------

Pin number	Description
------------	-------------

1	Power -24V DC
---	---------------

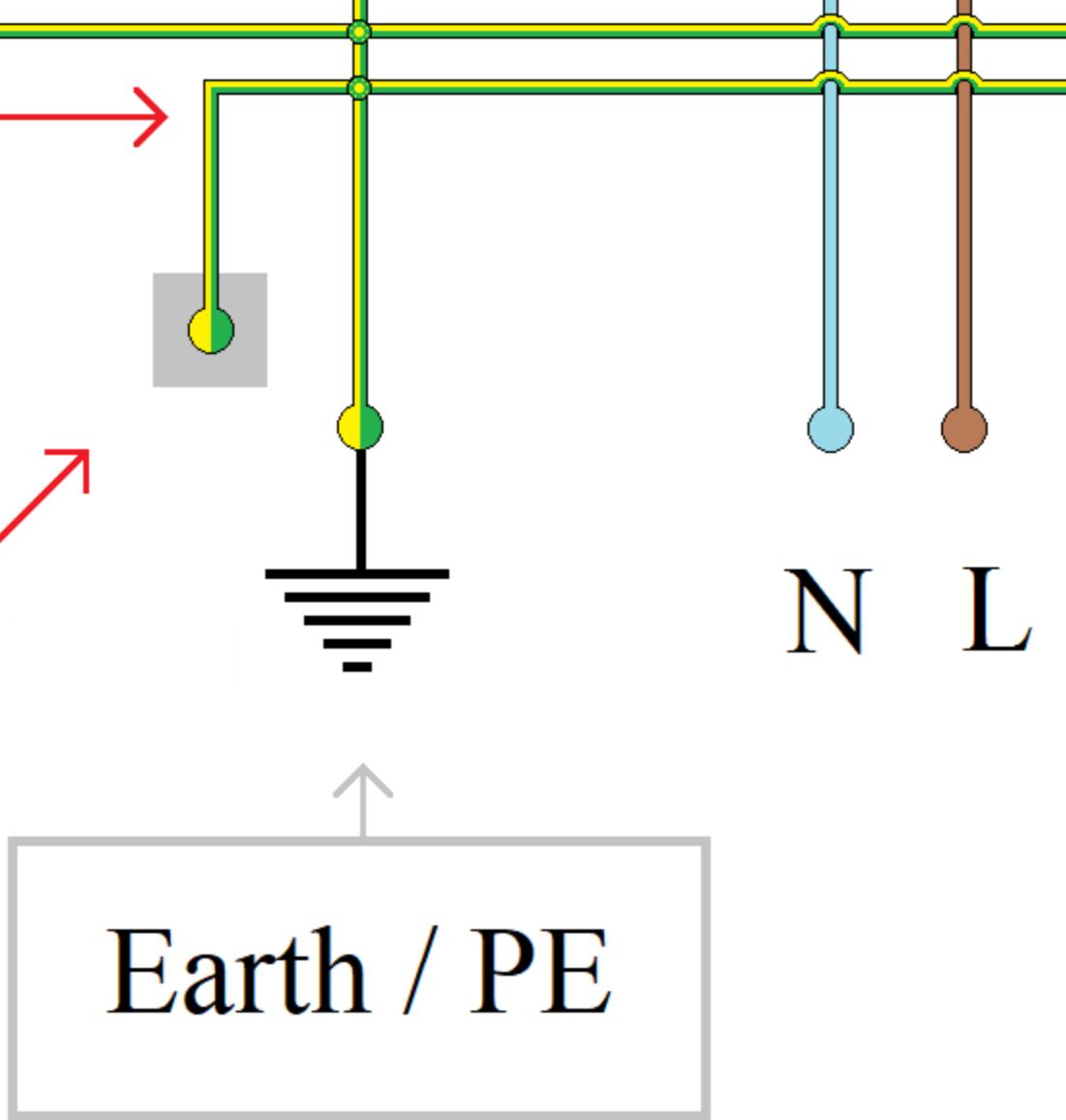
2	GND
---	-----

3	ground
---	--------



Earth Bars
Listwa uziemiająca

To the metal housing
Do metalowej obudowy



PMM-MD-53031-10

X

Y

Z